

NEW

Inspects the uneven thickness of thin films exhaustively

X-ray TDI camera C15400-30-50A

Copper foil visible image

Copper foil X-ray image

In-line film thickness imaging using X-rays

Conventional film thickness measurement methods using visible light can measure resin films and others, which transmit visible light, but cannot measure the thickness of objects such as metal films, which do not transmit light.

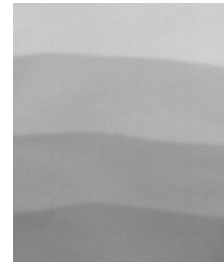
By using X-ray imaging, it is possible to measure the uneven thickness of materials such as resin films as well as metal films such as Cu, Al, Ni, and Fe that cannot transmit visible light, thereby expanding the range of inspection targets.

Measurement of the uneven thickness of copper foil

Visible image



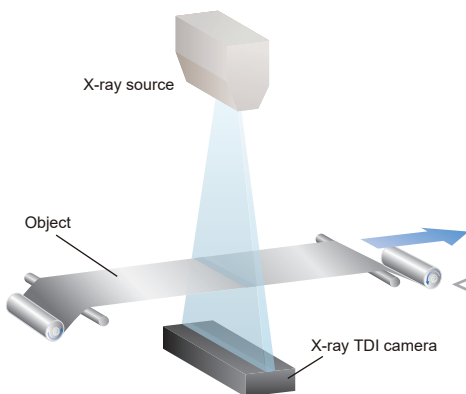
X-ray image



Copper foils with thicknesses of 2 μm, 4 μm, 6 μm, and 8 μm are imaged. The uneven thickness can be measured.

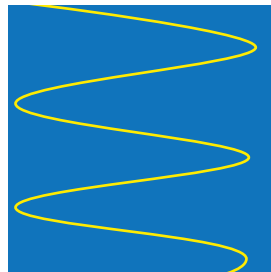
Full surface inspection using a line sensor camera

In uneven-thickness measurement using the conventional point sensor, measurement omission occurs inevitably, but in measurement using the line sensor camera, which captures the object as an area, not a point, the omission does not occur. This improves inspection accuracy and can be expected to provide highly accurate feedback to the manufacturing process.



Point sensor method

Since the point sensor moves left and right while the object proceeds, measurement omission occurs.



Measurement omission occurs

Line sensor method

Since the line sensor measures the object as an area, there is no measurement omission.



No measurement omission



Conveyor traveling direction

Full surface inspection of the object is possible in the line

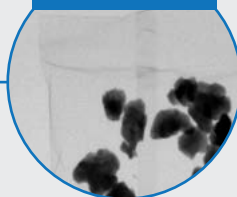
Improved inspection accuracy

The reason why the X-ray TDI camera C15400 can inspect an uneven thickness of thin objects and light element materials

Newly developed method



Conventional method



* When using a tube voltage of 100 kV

A new method enables low-energy X-ray imaging.

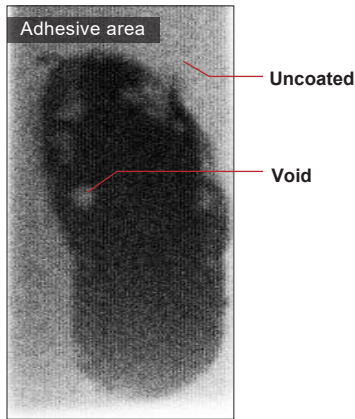
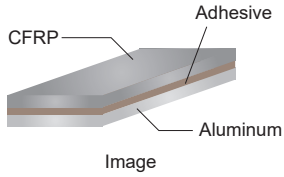
In the conventional in-line X-ray imaging technology, insufficient contrast has been a problem when imaging thin objects that easily transmit X-rays, or objects composed of light element materials such as resin.

The C15400 uses a new method that is highly sensitive to low-energy X-rays in its internal structure, enabling in-line visualization of slight uneven thickness in objects, which could not be contrasted with previous models.

Application examples

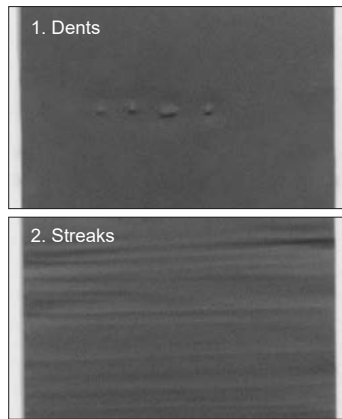
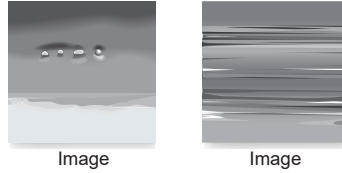
Lightweight parts inspection (Voids in CFRP)

You can inspect uneven coating and voids in the adhesive that occur when bonding lightweight parts.



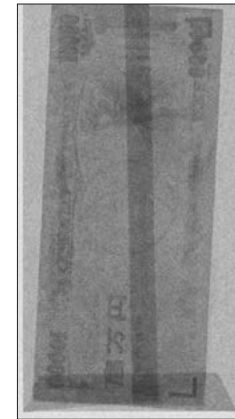
Sheet inspection (Dents, streaks)

Dents and streaks on aluminum sheets can be inspected.



Security inspection (Inside the envelope)

Paper currency enclosed in a thin package can be inspected with good contrast.



Customization support

In order to fully exploit the performance of the C15400-30-50A, we can flexibly customize it to meet your needs, such as developing products with different detection widths and resolutions, downsizing, and selling it as a module to meet your application and operating environment.



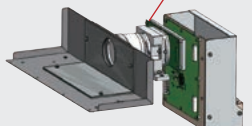
Examples of custom support

No housing

Scintillator



Detector



Compact and lightweight

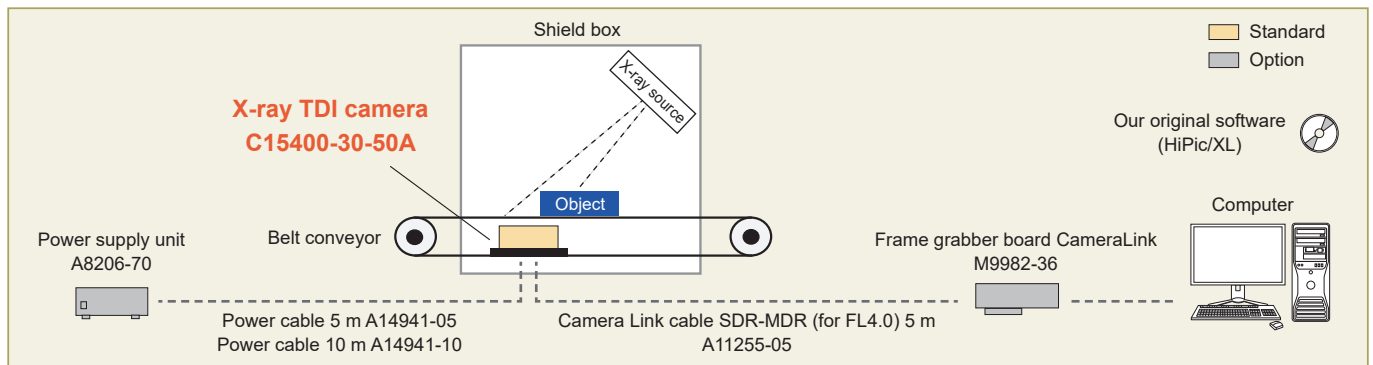


* Each component can be selected to meet your needs.

Specifications

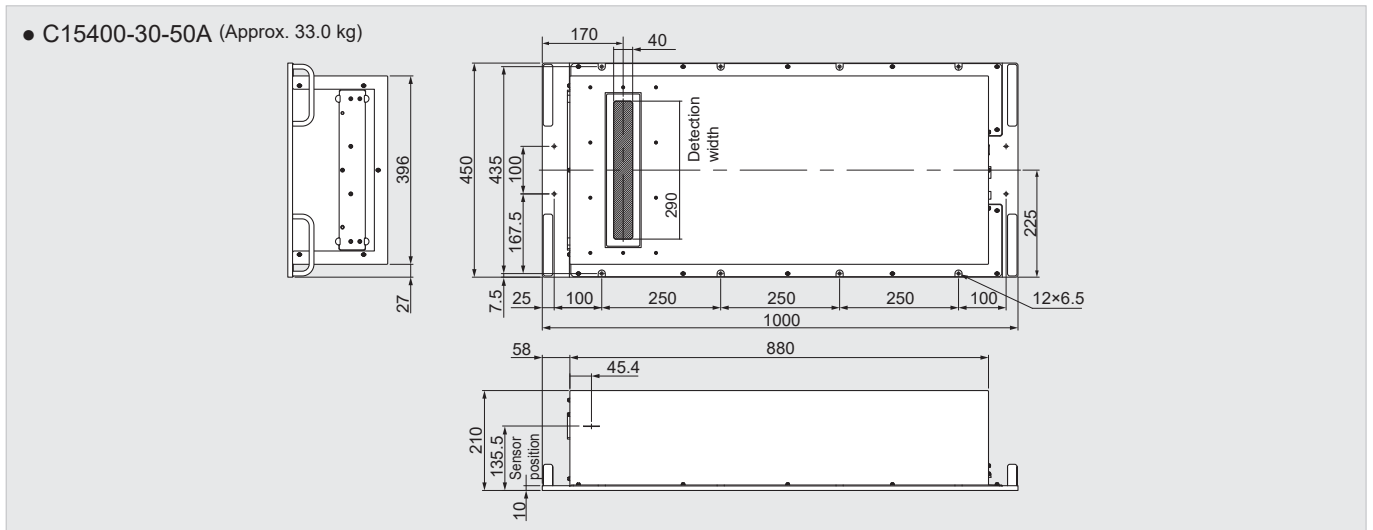
Type number	C15400-30-50A	
Scintillator	GOS/GOS	
Window	Polyethylene	
Effective X-ray tube voltage range	Approx. 25 kV to 110 kV	
CCD pixel size	146.5 μm × 146.5 μm	
Number of pixels	2048 (H) × 128 (V) + 2048 (H) × 128 (V)	
Detection width	290 mm	
Line speed	1.758 m/min to 153.8 m/min	
TDI line rate	1×1	Max. 17.5 kHz (153.8 m/min)
	Binning 2×2	Max. 17.0 kHz (298.8 m/min)
A/D converter	12 bit	
Interface (Camera Link)	Base Configuration	
Pixel clock (Camera Link)	40.0 MHz	
Output signals (Image data)	12 bit digital output	
External control	Camera Link	
Power supply	DC +24 V	
Power consumption	Approx. 45 VA	

Example of system configuration



*Standard includes only the camera. Options illustrated here such as power supply unit, data transfer cable, computer, and X-ray source should be prepared separately. Contact us for more information.

Dimensional outlines (Unit: mm)



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 - Please note the X-ray images in this brochure are taken for test purposes; the images do not reflect actual qualities of the products on the market.
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